

COMPOSITES FOR INNOVATION



An ISO 9001:2015 certified, PLC controlled, semi-automatic Resin, SMC and Composites manufacturing company based in Mumbai, India





HIGH QUALITY RESINS,
TAILOR MADE FOR YOU

ABOUT US

Asterix Reinforced Limited is an ISO 9001:2015, IRS Certfied & REACH
Registered Unsaturated Polyester Resin manufacturing company.

We established in the year 2007 & since then have been at the forefront of the composites industry in India. Our state-of-the-art R&D labs are manned by dedicated & qualified Technicians with capabiliies to Design & Develop customized products of Unsaturated Polyester Resin as per client's requirement.

Headquartered in Mumbai, our manufacturing facilites, with production capacities of over 2400 MT, are spread across the Indian States of Maharashtra & Union Territories of Dadra & Nagar Haveli. With a strong Manufacturing, Quality Control, Operations & Logistics team, we supply our products to our customers in INDIA as well as export to our international cutomers based in Qatar, UAE, Panama, Colombia, Canada, Nepal, Bangladesh & Vietnam.

We cater to Industries such as FRP, GRP, Boat Fabrication(Marine), Auomotive,
Garden and Parks furniture, Buttons for garments, Statue Casting, Solid Surface,
Quartz (Artificial/Engineered Stone), Marble castings, Roof Sheet, Furniture Lamination,
Putty Pultrusion, SMC, DMC, Filament Winding, RTM/Infusion, Gelcoats,
Thixotropic Resins, Sanitary products and many more as per consumer requirements.



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BLACK COLOUR CHANGER



AASTER Black Colour changer helps convert the natural stone's colour as per your desire; It is a Long-life stone colouring system with a wide variety of colours.

- Intensies and darkens.
- Perfectly penetrates.
- Maintains its unique texture.
- Maintains its pattern.
- It helps to vanish and dilute spots.





After:



- 1. Converting the colour of the natural stone.
- 2. Transforming the colour of the natural granite.



SHELF LIFE:

12 Months

■ PACKAGING UNITS:

20 kg | 30 kg | 200 kg / Single Pack

APPLICATION PROCESS:



Grind the slab (with 400 No. OR 200 No. Abrasive)



For 2-3 hours, keep the slab under the sunlight for drying.



Thoroughly clean the slab. Ensure there is no dust, dirt, oil, moisture, or grease on the slab.



Apply AASTER Colour changer on the slab with the help of brush/roller/ spray. You can apply as many coats as required.



After 6-8 hours of cure.



Apply Epoxy resin.



After 24 hours, you can carry out the remaining procedure of polishing.

PROPERTIES	UNIT	VALUE
Viscosity at 25°C	Cps	20 - 25
Relative Density at 25°C	g/cm ³	0.9- 1
Aspect	Visual	Colored liquid
Shelf Life when kept between15°C – 35°C ambient temperature.	Months	12
Tack-free at 25°C,50% Relative Humidity	Minutes	60
Curing Time	Minutes	120



AASTER

Colour Changer



AASTER Colour changer
helps convert the natural
stone's colour as per your desire;
It is a Long-life stone colouring
system with a wide variety of colours.

COLOUR AVAILABLE:

Blue, Brown, Red, Silver, Violet, Yellow, Maroon, Green, Golden Yellow, Golden Brown, Classic Brown, Reddish Brown, Dark Brown, Dark Blue, Classic Red, Orange Red

- Intensies and darkens.
- Perfectly penetrates.
- Maintains its unique texture.
- Maintains its pattern.
- It helps to vanish and dilute spots.





- 1. Converting the colour of the natural stone.
- 2. Transforming the colour of the natural granite.



SHELF LIFE:

12 Months

PACKAGING UNITS:

20 kg | 140 kg | 280 kg / Single Pack

APPLICATION PROCESS:



Grind the slab (with 400 No. OR 200 No. Abrasive)



For 2-3 hours, keep the slab under the sunlight for drying.



Thoroughly clean the slab. Ensure there is no dust, dirt, oil, moisture, or grease on the slab.



Apply AASTER Colour changer on the slab with the help of brush/roller/ **5** spray. You can apply as many coats as required.



After 6-8 hours of cure.



Apply Epoxy resin.

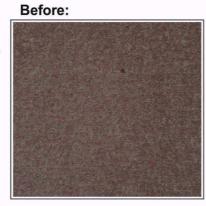


After 24 hours, you can carry out the remaining procedure of polishing.

PROPERTIES	UNIT	VALUE
Viscosity at 25°C	Cps	20 - 25
Relative Density at 25°C	g/cm ³	0.9 - 1
Aspect	Visual	Colored liquid
Shelf Life when kept between15°C – 35°C ambient temperature.	Months	12
Tack-free at 25°C,50% Relative Humidity	Minutes	30 -35
Curing Time	Minutes	120



- Intensies the color of the stone.
- · Low viscosity with fast drying.
- Penetrates well in the cracks.
- Provides transparent and clear coating.
- Water and chemical resistant.





1. Coating and crack filling in natural marble, Granite, italian marble and all type of stones.



- 2. Used to seal and repair minor damages and small surface defects like ssures, pinholes, and hair-thin cracks on the stone.
- 3. Stone Casting.

SHELF LIFE:

12 Months

PACKAGING UNITS:

30 kg | 90 kg | 300 kg

APPLICATION PROCESS:



Grind the stone with 400 No. Abrasive To Stones **2.** Like Marbles, Granites.



Thoroughly clean the stone.

Ensure there is no dust, dirt, oil, 3. moisture, or grease on the stone.



Keep the slab under the sunlight for drying or heat it to 40°c.



Thoroughly mix resin and hardener in a 2:1 ratio in a disposable bowl.



Pour the mixed material over granites or marble slabs.



Spread it with a putty knife/metal spatula.



Allow it to cure in the light for 24hours.



After 72 hours, you can carry out the further procedure of grinding.

PROPERTIES	UNIT	VALUE
Mixing Ratio	w/w	100:50
Mixing Ratio	v/v	2:1
Mixing viscosity at 25°C	Cps	200-250
Pot Life at 25°C (100g mixed mass).	Minutes	70-90
Surface dry at 42 ± 1°C (for 200 lm)	Minutes	90- 120
Touch dry at 42 ± 1°C (for 200 lm)	Minutes	150-180
Optical clarity	Visual	Excellent
Hardness after 24 hour curing	Shore D	Min 60



- Intensies the color of the stone.
- Medium viscosity with medium drying system.
- Penetrates well in the cracks.
- Provides transparent & clear coating.
- Water-resistant.
- Chemical resistant.
- Imparts wet-look impression.





After:



1. Coating and crack filling in natural marble ,Granite, Italian marble and all types of stones.



- 2. Used to II and repair minor cracks and small surface defects like ssures, pinholes, and hair-thin cracks on the stone.
- 3. Stone Casting.

SHELF LIFE:

12 Months

■ PACKAGING UNITS:

20 kg | 40 kg | 80 kg | 200 kg | 300 kg

APPLICATION PROCESS:



Grind the stone with 400 No. Abrasive To Stones **2.** Like Marbles, Granites.



Thoroughly clean the stone. Ensure there is no dust, dirt, oil, moisture, or grease on the stone.



Keep the slab under the sunlight for drying or heat it to 40°c.



Thoroughly mix resin and hardener in a 3:1 ratio in a disposable bowl.



Pour the mixed material over granites or marble slabs.



Spread it with a putty knife/metal spatula.



Allow it to cure in the light for 24hours.



After 72 hours, you can carry out the further procedure of grinding.

PROPERTIES	UNIT	VALUE
Mixing Ratio	w/w	3:1
Mixing Ratio	v/v	3:1
Mixing viscosity at 25°C	Cps	300- 350
Pot Life at 25°C (100g mixed mass).	Minutes	15-25
Surface dry at 42 ± 1°C (for 200 lm)	Minutes	180- 240
Touch dry at 42 ± 1°C (for 200 lm)	Minutes	330- 360
Optical clarity	Visual	Excellent



- Intensies the color of the stone.
- Medium viscosity with slow-drying system.
- Penetrates very well in the cracks.
- Provides transparent and clear coating.
- Water-resistant.
- Imparts wet-look impression.
- · Chemical resistant.





1. Coating and crack filling in natural marble, Granite, Italian marble and all types of stones.



2. Used to II and repair minor cracks and small surface defects like fissures, pinholes, and hair-thin cracks on the stone.

SHELF LIFE:

12 Months

PACKAGING UNITS:

25 kg | 50 kg | 125 kg | 250 kg

3. Stone Casting.



APPLICATION PROCESS:



Grind the stone with 400 No. Abrasive To Stone 2. Like Marbles, Granites.



Thoroughly clean the stone. Ensure there is no dust, dirt, oil, 3 moisture, or grease on the stone.



Keep the slab under the sunlight for drying or heat it to 40°c.



Thoroughly mix resin and hardener in a 4:1 ratio in a disposable bowl.



Pour the mixed material over granites or marble slabs.



Spread it with a putty knife/metal spatula.



Allow it to cure in the light for 24hours.

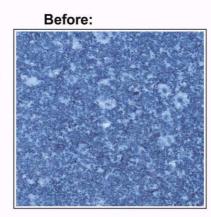


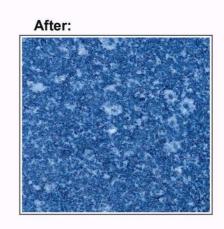
After 72 hours, you can carry out the further procedure of grinding.

PROPERTIES	UNIT	VALUE
Mixing Ratio	w/w	4:1
Mixing Ratio	v/v	4:1
Mixing viscosity at 25°C	Cps	290- 300
Pot Life at 25°C (100g mixed mass).	Minutes	10-15
Surface dry at 42 ± 1°C (for 200 lm)	Minutes	180-200
Touch dry at 42 ± 1°C (for 200 lm)	Minutes	240- 300
Optical clarity	Visual	Excellent



- Intensies the color of the stone.
- Low viscosity with fast-drying system
 Penetrates very well in the cracks.
- Provides transparent and clear coating.
- Water and chemical resistant.
- Imparts a wet-look impression.





- 1. Coating and crack filling in natural marble, Granite, Italian marble Asterix and all types of stones.
- 2. Used to II and repair minor cracks and small surface defects like fissures, pinholes, and hair-thin cracks on the stone.
- 3. Stone Casting.

SHELF LIFE:

12 Months

■ PACKAGING UNITS:

20 kg | 140 kg | 280 kg

APPLICATION PROCESS:



Grind the stone with 400 No. Abrasive To Stones2. Like Marbles, Granites.



Thoroughly clean the stone. Ensure there is no dust, dirt, oil, 3 moisture, or grease on the stone.



Keep the slab under the sunlight for drying or heat it to 40°c.

Reinforced



Thoroughly mix resin and hardener in a 3:1 ratio in a disposable bowl.



Pour the mixed material over granites or marble slabs.



Spread it with a putty knife/metal spatula.



Allow it to cure in the light for 24hours.



After 72 hours, you can carry out the further procedure of grinding.

PROPERTIES	UNIT	VALUE
Mixing Ratio	w/w	3:1
Mixing Ratio	v/v	3:1
Mixing viscosity at 25°C	Cps	40-50
Pot Life at 25°C (100g mixed mass).	Minutes	180
Surface dry at 42 ± 1°C (for 200 lm)	Minutes	UNDER SUNLIGHT: 300-400
		UNDER OVEN SYSTEM: (@ 60°C) 210-290
Optical clarity	Visual	Excellent





VACUUM STONEBOND RESIN 600

EXCLUSIVE PRODUCT

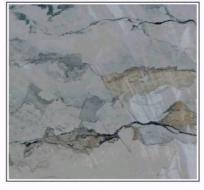


AASTER VACUUM STONEBOND
RESIN 600 is formulated
for normal vacuum perfusion to
internal reinforcement of permeable
cracks. Use with 600 GSM Fibre net.

BENEFITS:

- Low viscosity.
- Slow drying.
- Strong permeability.
- Medium resistance.
- Good ageing resistance.
- High reinforcement strength.

Before:



After:



 Coating and crack filling in natural marble block , Granite block, Italian marble block and all types of stone blocks.



2. Used to II and repair minor and major cracks and small-large surface defects like fissures, pinholes, and hair-thin cracks on the stone.

SHELF LIFE:

12 Months

PACKAGING UNITS:

40 kg | 80 kg | 320 kg

APPLICATION PROCESS:



Dry the stone materials to be repaired properly, which can be exposed to the sun for many hours.



Seal the debris tightly by wrapping it with a diversion net, vacuum bag, etc.



Under the scrap, install the rubber feeding nozzles at the suitable positions.



Thoroughly mix resin and hardener in a 3:1 ratio in a disposable bowl.



Pour it into the epoxy and then connect the pipe inlet and epoxy-feeding nozzle



For the epoxy lling, open the vacuum tank and control the pressure accordingly during the epoxy lling.



After the epoxy-lling, the rubber nozzle is sealed.



The vacuum tank is turned o after 24 hrs.



After 12 hours, the epoxy is set.



After 72 hours, you can carry out the remaining procedure.

PROPERTIES	UNIT	VALUE	
Mixing Ratio	w/w	3:1	
Mixing Ratio	V/V	3:1	
Viscosity of Part A at 25°C	Cps	500-550	
Viscosity of Part B at 25°C	Cps	30-40	
Mixing Viscosity at 25°C	Cps	150- 200	
Pot Life at 25°C	Minutes	50- 60	
Tack Free at 25°C	Minutes	120-150	
Resting Time Before Polishing	Hours	24	





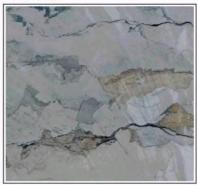
VACUUM REINFORCEMENT RESIN 120



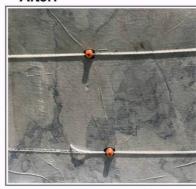
AASTER VACUUM STONEBOND
RESIN 120 is an epoxy adhesive
product with modied epoxy resin
and a curing agent. It is formulated
for normal vacuum perfusion to
internal reinforcement of permeable
cracks. Used with 600 GSM Fibre net.

- Medium viscosity.
- Strong permeability.
- Medium resistance.
- Good ageing resistance.
- High reinforcement strength.





After:



1. Coating and crack filling in natural marble block, Granite block, Italian marble block and all types of stone blocks. Reinforced

- 2. Coating and crack filling Italian marble.
- 3. Used to II and repair minor cracks and small surface defects

SHELF LIFE:

12 Months

PACKAGING UNITS:

40 kg | 80 kg | 320 kg

APPLICATION PROCESS:



Dry the stone materials to be repaired properly, which can 2 be exposed to the sun for many hours.



Seal the debris tightly by wrapping it with a diversion net, 3 vacuum bag, etc.



Under the scrap, install the rubber feeding nozzles at the suitable positions.



Thoroughly mix resin and hardener in a 2:1 ratio in a disposable bowl.



For the epoxy lling, open the vacuum tank and control the pressure accordingly during the epoxy lling.



After the epoxy-lling, the rubber nozzle is sealed.



The vacuum tank is turned o after the glue is set.



After 24 hours, the epoxy is set. **9**.



After 72 hours, you can carry out the remaining procedure.

PROPERTIES	UNIT	VALUE
Mixing Ratio	w/w	3:1
Mixing Ratio	v/v	3:1
Viscosity of Part A at 25°C	Cps	550-600
Viscosity of Part B at 25°C	Cps	120-150
Mixing Viscosity at 25°C	Cps	150- 180
Pot Life at 25°C	Minutes	25-30
Tack Free at 25°C	Minutes	240-360
Resting Time Before Polishing	Hours	24





BONDING NETTING WHITE PASTE 216

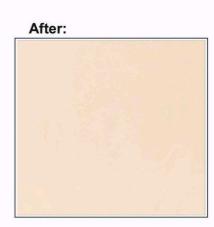
EXCLUSIVE PRODUCT



Two-pack epoxy adhesive paste formulated to repair in vertical marbles and similar stones block with ber net. The primary purpose is to repair severe surface defects such as large holes that diminish the workability and aesthetics of the stone. White Paste is applied on one block followed by ber net and then the second layer, and the result looks polishable.

- High viscosity.
- Fast solidifying.
- Gives high strength.
- Thixotropic.
- · No sagging.





- 1. Coating and repairing defects in natural marble block and italian marble block with ber net.
- 2. To fix the severe surface defect.
- 3. To repair large cracks.



SHELF LIFE:

12 Months

■ PACKAGING UNITS:

40 kg | Resin(20 kg) | Hardener(20 kg)

APPLICATION PROCESS:



Keep the stone under sunlight 2. or heat the raw slab (At 46).



Thoroughly mix resin and hardener in a 1:1 ratio in 3. a disposable bowl.



Use a brush/roller/putty knife/metal spatula to apply the mixed material on the entire surface of the marble with bre net.



For optimum results, Allow it to cure for 24 hours..



After 72 hours, you can carry out the remaining procedure.

PROPERTIES	UNIT	VALUE
Mixing Ratio	w/w	1:1
Mixing Ratio	v/v	1:1
Aspect of Part A at 25°C	Visual	White viscous liquid
Aspect of Part B at 25°C	Visual	White viscous liquid
Pot Life at 25°C	Minutes	120-180
Tack Free at 25°C	Minutes	80- 90
Resting Time Before Polishing	Hours	24





BONDING NETTING WHITE PASTE 225



Two-pack epoxy adhesive paste formulated to repair in vertical marbles and similar stones block with ber net. The primary purpose is to repair severe surface defects such as large holes that diminish the workability and aesthetics of the stone. White Paste is applied on one block followed by ber net and then the second layer, and the result looks polishable.

BENEFITS:

- High viscosity.
- Slow drying.
- Gives high strength.
- Thixotropic.
- No sagging.





After:



- 1. Coating and repairing defects in natural marble block and italian marble block with ber net.
- 2. To fix the severe surface defect and large holes.
- 3. To repair large cracks.



SHELF LIFE:

12 Months

PACKAGING UNITS:

40 kg | Resin(20 kg) | Hardener(20 kg)

APPLICATION PROCESS:



Keep the stone under sunlight or heat the raw slab (At 46).



Thoroughly mix resin and hardener in a 1:1 ratio in a disposable bowl



Use a brush/roller/putty knife/metal spatula to apply the mixed material on the entire surface with bre net.



For optimum results, Allow it to cure for 24 hours.



After 72 hours, you can carry out the remaining procedure.

PROPERTIES	UNIT	VALUE
Mixing Ratio	w/w	1:1
Mixing Ratio	V/V	1:1
Aspect of Part A at 25°C	Visual	Light Ivory viscous liquid
Aspect of Part B at 25°C	Visual	Light Ivory viscous liquid
Pot Life at 25°C	Minutes	25- 30
Tack Free at 25°C	Minutes	120- 180
Resting Time Before Polishing	Hours	24





BONDING NETTING WHITE PASTE 612



Two-pack epoxy adhesive paste formulated to repair in vertical marbles and similar stones block with ber net. The primary purpose is to repair severe surface defects such as large holes that diminish the workability and aesthetics of the stone. White Paste is applied on one block followed by ber net and then the second layer, and the result looks polishable.

- High viscosity.
- Fast solidifying.
- Gives high strength.
- Thixotropic.
- No sagging.



Tarki		

- 1. Coating and repairing defects in natural marble block and italian marble block with ber net.
- 2. To fix the severe surface defect.
- 3. To repair large cracks.



SHELF LIFE:

12 Months

PACKAGING UNITS:

60 kg | Resin(40 kg) | Hardener(20 kg)

APPLICATION PROCESS:



Keep the stone under sunlight or heat the raw slab (At 40).



Thoroughly mix resin and hardener in a 2:1 ratio in a disposable bowl



Use a brush/roller/putty knife/metal spatula to apply the mixed material on the entire surface of the marble with bre



For optimum results, Allow it to cure for 24 hours.



After 72 hours, you can carry out the remaining procedure.

PROPERTIES	UNIT	VALUE
Mixing Ratio	w/w	2:1
Mixing Ratio	V/V	2:1
Aspect of Part A at 25°C	Visual	White viscous liquid
Aspect of Part B at 25°C	Visual	White viscous liquid
Pot Life at 25°C	Minutes	20-25
Tack Free at 25°C	Minutes	80-90
Resting Time Before Polishing	Hours	24



- Excellent penetration.
- Gives high strength.
- Self-leveling.
- Intensies the color of the stone.
- Provides an extremely shiny nish.
- Shiny and glossy nish.
- Imparts wet-look impression.





- 1. Coating and repairing defects in natural marble.
- 2. Coating and repairing defects in Italian marble.
- 3. Formulated for a high gloss mirror-like nish.



SHELF LIFE:

12 Months

PACKAGING UNITS:

30 kg | 90 kg | 300 kg

APPLICATION PROCESS:



Keep the stone under sunlight 2 or heat the raw slab (At 46).



Thoroughly mix resin and hardener in a 2:1 ratio in **3** a disposable bowl.



Apply the mixed material on the entire marble surface with the help of a brush/roller/putty knife.



Heat it to 40-60°c for 2-3 hours.



The slab is ready with a laminated nish.

PROPERTIES	UNIT	VALUE	
Mixing Ratio	w/w	2:1	
Mixing Ratio	v/v	2:1	
Viscosity of Part A at 25°C	Cps	600-650	
Viscosity of Part B at 25°C	Cps	150- 200	
Pot Life at 25°C	Minutes	25- 30	
Tack Free at 25°C	Minutes	120- 180	
Resting Time Before Polishing	Hours	24	
Mixing Viscosity at 25°C	Cps	300- 350	



- Provides a protective.
- Highly glossy coating.
- Maintains the natural look.
- Maintains texture of the stone.
- It has no color of its own.





After:



- 1. Coating and repairing defects in natural marble.
- 2. Coating and repairing defects in Alaska stone.
- 3. Formulated for a high gloss mirror-like nish.
- 4. Repair minor defects, cracks and pinholes.



SHELF LIFE:

12 Months

PACKAGING UNITS:

20 kg | 90 kg | 300 kg

APPLICATION PROCESS:



Keep the stone under sunlight or heat the raw slab (At 40) or heat 50-60°c at 120 min.



Thoroughly mix resin and hardener in a 2:1 ratio in 3. a disposable bowl.



Apply the mixed material on the entire marble surface with the help of a brush/roller/putty knife.



Heat it to 40-60°c for 2-3 hours.



The slab is ready with a laminated nish.

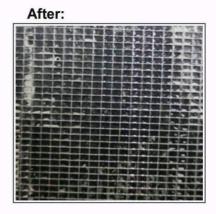
PROPERTIES	UNIT	VALUE
Mixing Ratio	w/w	2:1
Mixing Ratio	v/v	2:1
Viscosity of Part A at25°C	Cps	250- 300
Viscosity of Part B at 25°C	Cps	50-60
Pot Life at 25°C	Minutes	50- 70
Tack Free at 25°C	Minutes	120- 180
Resting Time Before Polishing	Hours	24
Mixing Viscosity at 25°C	Cps	110- 120



- Gives strength to the backside
- of the stone.
- Increases the life of the stone.
- Fast solidifying.
- No sagging.



Before:



- 1. Coating and repairing defects in the natural marble with ber net on the backside.
- 2. Coating and repairing defects in marble granite tile.
- 3. To fix severe backside surface defects.
- 4. To repair large cracks, pores, ssures on the backside of the stone.

SHELF LIFE:

12 Months

PACKAGING UNITS:

125 kg | 250 kg

APPLICATION PROCESS:



Keep the stone under sunlight or heat the raw slab (At 40) for 120 minutes.



Thoroughly mix resin and hardener in a 4:1 ratio in a disposable bowl.



Apply mixed material on the backside of marble

Asterix

Reinforced



Add the ber net and again apply the mixed material on the complete backside surface of the stone.



Heat it up to 48-55°c for 125- 150 mins.



The stone is completely ready after 24 hours.

PROPERTIES	UNIT	VALUE
Mixing Ratio	w/w	4:1
Mixing Ratio	V/V	4:1
Aspect of Part A at25°C	Visual	Clear viscous liquid
Aspect of Part B at 25°C	Visual	Clear viscous liquid
Pot Life at 25°C	Minutes	8-12
Tack Free at 25°C	Minutes	90- 100
Resting Time Before Polishing	Hours	24





- Excellent penetration.
- Gives high strength.
- Self-leveling.
- Intensies the color of the stone.
- Provides an extremely shiny.
- Shiny and glossy nish.
- Imparts wet-look impression.





After:



- 1. Coating and repairing defects in natural marble.
- 2. Coating and repairing defects in Italian marble.
- 3. Formulated for a high gloss mirror-like nish.



SHELF LIFE:

12 Months

PACKAGING UNITS:

30 kg | 90 kg | 300kg

APPLICATION PROCESS:



Keep the stone under sunlight or heat the raw slab (At 40). or epoxy minimun 50c for 120 minute.



Thoroughly mix resin and hardener in a 2:1 ratio in a disposable bowl.



Apply the mixed material on the entire marble surface with the help of a brush/roller/putty knife.



Heat it to 40-60°c for 2-3 hours.



The slab is ready with a laminated nish.

PROPERTIES	UNIT	VALUE
Mixing Ratio	w/w	2:1
Mixing Ratio	V/V	2:1
Viscosity of Part A at25°C	Cps	550- 600
Viscosity of Part B at 25°C	Cps	120-150
Pot Life at 25°C	Minutes	30- 35
Tack Free at 25°C	Minutes	120- 180
Resting Time Before Polishing	Hours	24
Mixing Viscosity at 25°C	Cps	300- 350



- High viscosity.
- Thixotropic.
- No sagging.





- 1. Formulated to repair severe surface deformities, especially large cracks. Asterix
- 2. Coating and repairing defects in natural marble.
- 3. Coating and repairing defects in Italian marble.
- 4. Surface coating.



12 Months

PACKAGING UNITS:

10 kg | 20 kg | 110kg | 220 kg

APPLICATION PROCESS:



Keep the stone under sunlight or heat the raw slab (At 40).



Thoroughly mix resin and hardener in a 10:1 ratio in 3 a disposable bowl.



Apply the mixed material on the entire marble surface with the help of a brush/roller/putty knife.

Reinforced



Heat it to 40-60°c for 2-3 hours.



The slab is ready with a laminated nish.

PROPERTIES	UNIT	VALUE
Mixing Ratio	w/w	10: 1
Mixing Ratio	V/V	10: 1
Viscosity of Part A at25°C	Cps	12000-14000
Viscosity of Part B at 25°C	Cps	90-100
Pot Life at 25°C	Minutes	20- 25
Tack Free at 25°C	Minutes	360- 400
Resting Time Before Polishing	Hours	24
Mixing Viscosity at 25°C	Cps	3000-4000





KN SUPER GLOW COLOUR 102



AASTER KN SUPER GLOW COLOUR 102 is the best solution for the signicant issues faced by the stone fabricators.

Just pick the color, and the system will do all the work.

AVAILABLE COLOR: Black, Z Black, Brown, Dark Brown, Reddish Brown, Orange Red, Golden, Red.

- Fills and repairs- pinhole cracks, Before:
- ssures, thin hair cracks, and enormous cracks.
- Intensies the color of the stone.
- Shining and glossy nish.
- Maintains the natural texture of the stone.
- Smoothes out color variations of the stone.







1. Coating and repairing defects in natural granite.



SHELF LIFE:

12 Months

PACKAGING UNITS:

30 kg | 90 kg | 300 kg

APPLICATION PROCESS:



Grind the stone with 400 No. abrasive to stones like granite.



Thoroughly clean the stone. Ensure there is no dust, dirt, oil, **3.** moisture, or grease on the stone.



Keep the slab under the sunlight for drying or heat it to 40°c



Thoroughly mix resin and hardener in a 2:1 ratio in a disposable bowl.



Apply a Thin Coat/Layer of the mixed material by putty knife/spray/paint/brush/roller/cotton. You can apply as many coasts as required.



Allow it to cure in the light for 24 hours.



After 24 hours of cure, the extra material can be removed will grinding the stone.



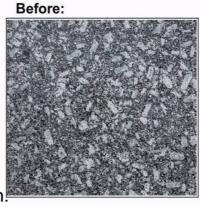
Grind the stone using the required number of abrasives.

TECHNICAL DETAILS

PROPERTIES	UNIT	VALUE	
Mixing Ratio	w/w	2:1	
Mixing Ratio	v/v	2:1	
Viscosity of Part A at25°C	Cps	200- 250	
Viscosity of Part B at 25°C	Cps	40- 50	
Pot Life at 25°C	Minutes	50- 55	
Tack Free at 25°C	Minutes	120- 150	
Resting Time Before Polishing	Hours	24	
Mixing Viscosity at 25°C	Cps	110- 120	



- Provides high gloss.
- Low viscosity.
- Excellent penetration.
- Non- yellowing.
- Weathering resistant.
- Great for exterior application.
- It gives the mirror-like impression





- 1. Coating and repairing defects in natural granite.
- 2. Prepared to give mirror-like glass nish.



SHELF LIFE:

12 Months

PACKAGING UNITS:

20 Ltr | 40 Ltr | 280 Ltr

APPLICATION PROCESS:



Grind the stone with 400 No. abrasive to stones like granite.



Thoroughly clean the stone. Ensure there is no dust, dirt, oil,3. moisture, or grease on the stone.



Keep the slab under the sunlight for drying or heat it to 40°c



Thoroughly mix resin and hardener in a 3:1 ratio in a disposable bowl.



Apply a Thin Coat/Layer of the mixed material by putty knife/spray/paint/brush/roller/cotton. You can apply as many coasts as required.



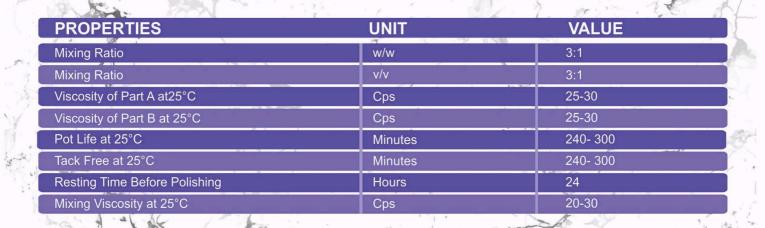
Allow it to cure in the light for 24 hours.



After 24 hours of cure, the extra material can be removed will grinding the stone.



Grind the stone using the required number of abrasives.





- Provides high gloss.
- Economical.
- Low viscosity results.
- Excellent penetration.
- Non-yellowing.
- Weathering resistant.
- Great for exterior application.
- It gives the mirror-like impress.





- 1. Coating and repairing defects in natural granite.
- 2. Prepared to give mirror-like glass nish.



SHELF LIFE:

12 Months

PACKAGING UNITS:

20 Ltr | 40 Ltr | 280 Ltr

APPLICATION PROCESS:



Grind the stone with 400 No. abrasive to stones like granite.



Thoroughly clean the stone. Ensure there is no dust, dirt, oil, 3., moisture, or grease on the stone.



Keep the slab under the sunlight for drying or heat it to 40°c



Thoroughly mix resin and hardener in a 3:1 ratio in a disposable bowl.



Apply a Thin Coat/Layer of the mixed material by putty knife/spray/paint/brush/roller/cotton. You can apply as many coasts as required.



Allow it to cure in the light for 24 hours.



After 24 hours of cure, the extra material can be removed will grinding the stone.



Grind the stone using the required number of abrasives.

1	2775	27	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	PROPERTIES	UNIT	VALUE
	Mixing Ratio	w/w	3:1
	Mixing Ratio	v/v	3:1
	Viscosity of Part A at25°C	Cps	20-25
	Viscosity of Part B at 25°C	Cps	20-25
	Pot Life at 25°C	Minutes	240- 300
	Tack Free at 25°C	Minutes	240- 300
	Resting Time Before Polishing	Hours	24
	Mixing Viscosity at 25°C	Cps	21-26



- Low viscosity results in penetration.
- Intensies the natural color.
- A multitude of colors from which you can match.
- Post polish provides excellent gloss.
- Enhances the natural color.





After:



- 1. Coating and repairing defects in natural granite.
- 3. Prepared to give mirror-like glass finish.



SHELF LIFE:

12 Months

PACKAGING UNITS:

20 Kg | 40 Kg | 280 Kg

APPLICATION PROCESS:



Grind the stone with 400 No. abrasive to stones like **2** granite.



Thoroughly clean the stone. Ensure there is no dust, dirt, oil, **3.** moisture, or grease on the stone.



Keep the slab under the sunlight for drying or heat it to 40°c



Thoroughly mix resin and hardener in a 3:1 ratio in a disposable bowl.



Apply a Thin Coat/Layer of the mixed material by putty knife/spray/paint/brush/roller/cotton. You can apply as many coasts as required.



Allow it to cure in the light for 24 hours.

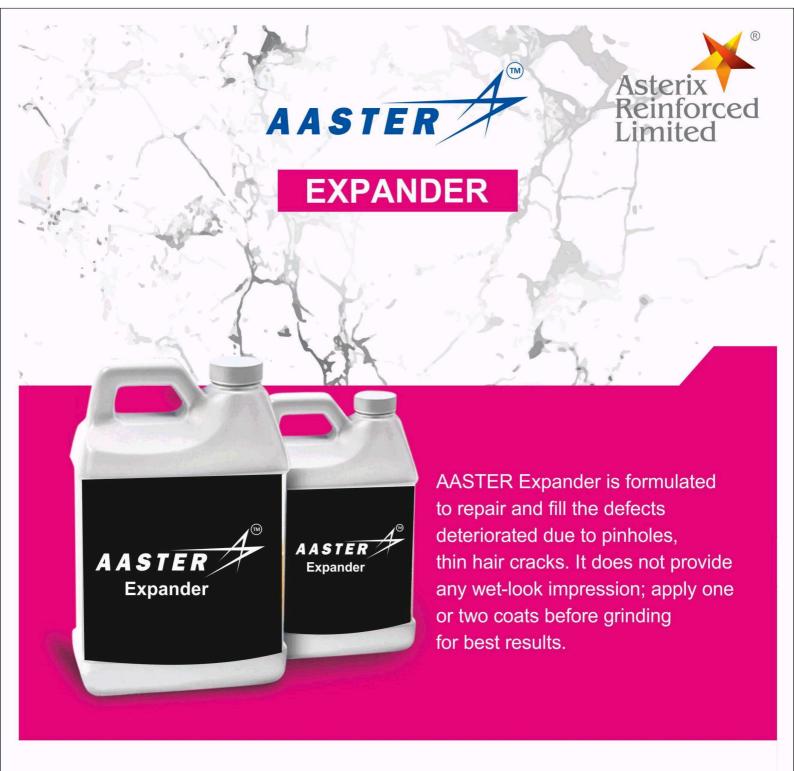


After 24 hours of cure, the extra material can be removed will grinding the stone.



Grind the stone using the required number of abrasives.

PROPERTIES	UNIT	VALUE
Mixing Ratio	w/w	3:1
Mixing Ratio	v/v	3:1
Viscosity of Part A at25°C	Cps	40-50
Viscosity of Part B at 25°C	Cps	30-40
Pot Life at 25°C	Minutes	240- 300
Tack Free at 25°C	Minutes	240- 300
Resting Time Before Polishing	Hours	24
Mixing Viscosity at 25°C	Cps	30-40



- Gives transparent coating.
- Renovate any deformities stone.





- 1. Coating and repairing defects in natural granite.
- 2. Formulated to improve and II the defects deteriorated due to pinholes, thin hair cracks.





12 Months

PACKAGING UNITS:

30 Kg | 60 Kg | 90 Kg | 300 Kg

APPLICATION PROCESS:



Grind the stone with 400 No. abrasive to stones like granite.



Thoroughly clean the stone. Ensure there is no dust, dirt 30il, 3. moisture, or grease on the stone.



Keep the slab under the sunlight for drying or heat it to 40c



Thoroughly mix resin and hardener in a 2:1 ratio in a disposable bowl.



Apply a Thin Coat/Layer of the mixed material by putty knife/spray/paint/brush/rolle.cotton. You can apply as many coasts as required.



Allow it to cure in the light for 24 hours.



After 24 hours of cure, the extra material can be removed will grinding the stone.



Grind the stone using the required number of abrasives.

TECHNICAL DETAIL

	PROPERTIES	UNIT	VALUE	
	Mixing Ratio	w/w	2:1	
	Mixing Ratio	V/V	2:1	
	Viscosity of Part A at25°C	Cps	200-250	
	Viscosity of Part B at 25°C	Cps	60-70	
	Pot Life at 25°C	Minutes	50-60	
	Tack Free at 25°C	Minutes	120-160	
	Resting Time Before Polishing	Hours	24	
1	Mixing Viscosity at 25°C	Cps	110- 120	



- Maintains the natural look of the stone.
- Gives natural darkness.
- Improves the life of the stones.
- Provides a high gloss.
- Imparts wet- look impression.
- Adhering stone pieces together.





After:



1. Formulated to repair and II surface defects, pinholes, ssures, hair-thin cracks.





12 Months

PACKAGING UNITS:

20 Kg | 40 Kg | 280 Kg

APPLICATION PROCESS:



Grind the stone with 400 No. abrasive to stones like 2 marbles and granite.



Thoroughly clean the stone.
Ensure there is no dust, dirt, oil, 3.
moisture, or grease on the stone.



Keep the slab under the sunlight for drying or heat it to 40c



Thoroughly mix resin and hardener in a 3:1 ratio in a disposable bowl.



Apply a Thin Coat/Layer of the mixed material by putty knife/spray/paint/brush/roller/cotton. You can apply as many coasts as required.



Allow it to cure in the light for 24 hours.



After 24 hours of cure, the extra material can be removed will grinding the stone.



Grind the stone using the required number of abrasives.

TECHNICAL DETAILS:

PROPERTIES	UNIT	VALUE	
Mixing Ratio	w/w	3:1	
Mixing Ratio	v/v	3:1	
Viscosity of Part A at25°C	Cps	30-35	
Viscosity of Part B at 25°C	Cps	30-40	
Pot Life at 25°C	Minutes	120	
Tack Free at 25°C	Minutes	240- 360	
Resting Time Before Polishing	Hours	24	
Mixing Viscosity at 25°C	Cps	250- 300	





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